
PRODUCT DATA

6001, 6004, 6005, 6011, 6021 Universal Primer

DESCRIPTION:

Universal Primer is a high quality lacquer (nitrocellulose) primer surfacer with good filling and sanding characteristics. Universal Primer dries fast and provides very good top coat holdout. It may be used under acrylic enamels, acrylic lacquers, alkyd enamels and urethane enamels.

TECHNICAL DATA:

WEIGHT PER GALLON:	9.33#/gallon
SOLIDS:	43%
SOLVENTS:	Toluene, Methyl Isobutyl Ketone, Acetone, Xylene, Alcohols & Esters
V.O.C. CONTENT:	4.68#/gal (561 g/l)
REDUCTION*:	Range: 125% - 200%; recommended: 175%
SHELF LIFE:	1 year

*For use as a specialty coating on elastomeric substrates, add 20% 9718 Polyflex Flex Additive after reduction.

APPLICATION:

Reduce with acetone* between 125-200%, recommended is 175%. Apply two medium wet coats with 10-12 minutes flash time between coats. Allow to dry 15-20 minutes before sanding. Sand with 400 grit sandpaper until a smooth primer surface is obtained.

**Acetone is recommended for use in the United States, lacquer thinner can be used for reduction in areas outside the United States where VOC limitations are not an issue.

COMPETITION:

DuPont Hi-Speed #30-S(Gray), #80-S(Red)
R.M. Primer Surfacer #APS-423(Gray), #APS-422(Red)
PPG Primer Surface #DZL-32(Gray), #DZL-72(Red)
Mar-Hyde #P2A39(Red), Kirker, Limbacher

The information contained on this data sheet is believed to be accurate at the time of printing. However, regulations governing V.O.C. levels are subject to change from time to time. Please consult with your local regulatory office for the latest regulations.

(Refer to Material Safety Data Sheet for proper handling of products listed in this bulletin).

PACKAGE SIZES:

- #6001 Universal Primer (Gray), Gallon, 2/case
- #6004 Universal Primer (Gray), Quart, 6/case
- #6005 Universal Primer (Gray), 5 Gallon, 1/case
- #6011 Universal Primer (Red), Gallon, 2/case
- #6021 Universal Primer (Dark Gray), Gallon, 2/case



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