



# PRODUCT DATA

## 1161, 1163, 1183

### Black & Rose OEM Flex Primer

**DESCRIPTION:**

Black OEM Flex Primer is specialty coating designed for priming flexible automotive parts. It is fast-drying, offers excellent adhesion, superior fill and build, and sands easily. Because of its unique formula, it has good low temperature crack resistance.

**TECHNICAL DATA:**

WEIGHT PER GALLON:	8.6#/gallon
SOLIDS:	35.5%
SOLVENTS:	Acetone, Toluene, Xylene, and Methanol
COVERAGE @2.5 MILS:	173 sq. ft.
V.O.C. CONTENT:	1161 5.96#/gal (715g/l) 1163 5.40#/gal (648g/l) and 66.08% by weight 1183 5.58#/gal (668g/l) and 64.16% by weight
SHELF LIFE:	1 year
COLOR:	Black or Rose

**APPLICATION:**

Clean area to be primed with SCAT #6311 or Speedi SCAT #6321/6323. Mask and sand as necessary. Ready to use gallons need no thinning; pour desired amount into conventional primer gun. If using aerosol, shake can 1-2 minutes after you hear ball rattling. Hold can upright 8-12 inches from surface. Apply 2-3 medium wet coats and allow flash time between coats, and 20 minutes before sanding.

**DEMO:**

Using aerosol can, spray product on scrap urethane or other "prepped" plastic. Show how well it quickly fills and builds. Ask prospect to try it. Point out the unique nozzle, and explain how this provides for maximum delivery.

**COMPETITION:**

Marson Reflex #80515	RubberSeal Fill & Flex Primer #RS-516
Crest Prima-Flex #AP-F	Premier Autoware Flexible Primer #91920

*(Refer to Material Safety Data Sheet for proper handling of products listed in this bulletin.)*

**PACKAGE SIZES:**

- #1161 OEM Flex Prime, Gallon (Black), 2/case
- #1163 OEM Flex Prime, Aerosol (Black), 6/case
- #1183 OEM Flex Prime, Aerosol (Rose), 6/case



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